

Oil filtration systems for removal of particles, water and oil degradation products from hydraulics and lubrication systems



Oil contamination wears down your wind turbine Let CJC™ protect your investment!



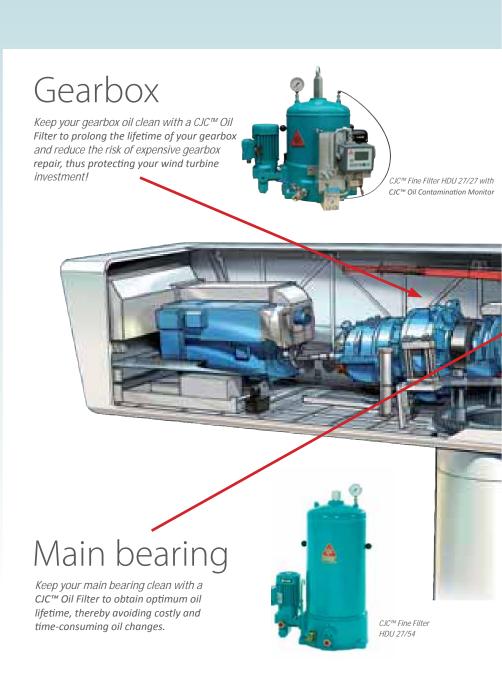
Install a CJC™ Oil Filter to protect your turbine and your investment

The main cause for

The oil film between the mechanical parts of a wind turbine is Impurities in the oil will break the oil film and create

Why is CJC™ different?

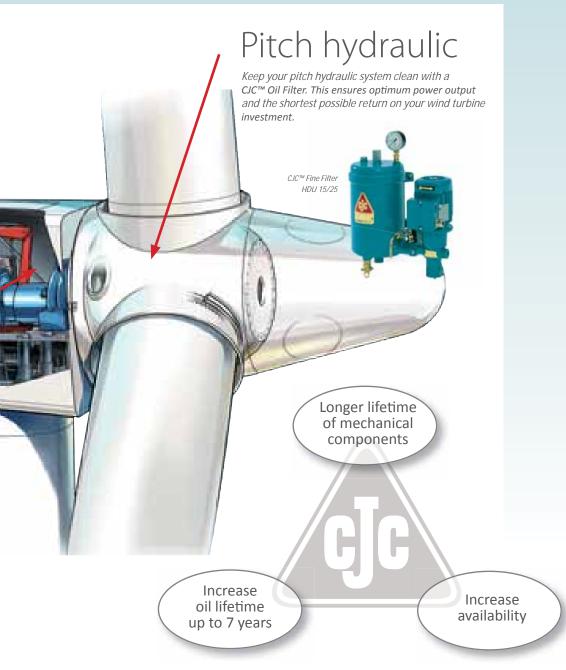
- We remove particles even the smallest and very harmful small particles – water and varnish
- We deliver depth filtration systems, removing particles down to 0.8 microns
- Our filters have the industry's highest dirt-holding capacity
- Particles are retained in the cellulose fibers, water is absorbed inside the cellulose and oxidation is adsorbed on the outside of the cellulose fibers
- We clean oil, tanks, gearboxes and systems while in operation
- We have 60 years of oil filtration knowledge
- High service level and fast delivery times
- · Worldwide contact points



Install a CJC[™] Oil Filter to protect your gearbox,

equipment breakdown

the only thing keeping your turbine from immediate breakdown. mechanical contact, generating enormous friction.



Your benefits

- Prolong the lifetime of your gearbox
- Reduce the risk of expensive gearbox repair
- Avoid expensive system breakdown
- Increase oil lifetime, up to 7 years
- Avoid costly and timeconsuming oil changes
- Reduce component wear and tear
- Increase availability
- Optimized power output and increased profit
- Increased return on investment
- Reduce your WTG lost production factor

your wind turbine and your investment!

Satisfied customers

- worldwide!

GE 1.5 MW, USA





GE 1.5 Wind Turbine

Customer statement:

John Hail Jr.

Director at North American Wind Research and Training Center

"Since adding our C.C.JENSEN Offline Oil Filter, our oil analysis has showed considerable improvement, and our gearbox has yet to have a single bearing failure, vibration analysis alarm, or high-heat signature.

We are likely to save major repairs that may cost over \$ 900,000"

System

Wind turbine type	GE 1.5 ESS
Gearbox	Winergy
Oil type	Castrol Optigear A320
Oil volume	265 L

Problem

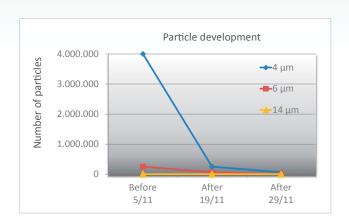
After two years using O.E.M 10-micron in-line filter – particle count + 500,000 4-micron particles per/100 ml. ISO 20/18/15.

Solution

CJCTM Fine Filter HDU 15/25 incl. air bleed hose Filter insert: CJCTM BG 15/25, 3 μ m absolute filtration Pump flow: 57 L/h

Results

Date	Before CJC™	After CJC™		
	11.07.2010	01.24.2011	02.25.2011	
ISO Code	20/18/15	17/16/12	16/15/11	
>4 μm	591,000	129,200	42,800	
>6 μm	230,000	50,300	16,600	
>14 μm	17,400	3,800	1,200	



NORDEX – Enersis, France & ERG renew NORDEX





NORDEX N90 Wind Turbine

Site

Two units in Voie Bleriot Est and three units in Oise Lihus.

Problem

The wind turbine gearboxes were all having problems related to high oil contamination of particles and oxidation deposits in the gear oil.

The high contamination level caused accelerated wear on gear-box components and reduced oil lifetime, leading to increased O&M costs, unforeseen breakdowns and lost productivity. The oil was so contaminated that it had to be changed.

Results

Turbine	BEFORE installation 4 μm		AFTER installation 4 μm		Life improve- ment
	Count/100 ml	ISO	Count/100 ml	ISO	factor
Voie Bleriot Est WT3	≈ 12,000,000	25	≈ 24 , 000	15	x 5
Voie Bleriot Est WT5 *)	≈ 96,000,000	28	≈ 6,000	13	x 10
Oise Lihus WT2	≈ 3,000,000	22	≈ 12,000	14	x 4
Oise Lihus WT3	≈ 12,000,000	24	≈ 24,000	15	x 4
Oise Lihus WT4	≈ 1,500,000	21	≈ 48,000	16	x 2

System

Wind turbine type	Nordex N90/2300R80
Gearbox	Eickhoff
Oil type	Mobilgear XMP 320
Oil volume	340 L

Solution

CJC[™] Offline Fine Filter, type HDU 27/27 With CJC[™] Filter Inserts, type B 27/27, 3 μ m abs. Pump flow: 120 L/h

Result

After installing the $CJC^{\mathbb{M}}$ Offline Fine Filter, the contamination level in the oil was reduced by a factor of more than 1,000. An oil change was no longer necessary.

The payback time of the CJC^{TM} Offline Fine Filter was less than one month. On top of this, gearbox wear was reduced dramatically, leading to longer component lifetime, higher availability and reduced O&M costs.





The Chosen Market Leader

More than 75,000 CJC™ Oil Filters installed

With more than 75,000 CJC™ Oil Filter installed worldwide in wind turbines and more than 20 OEM customers trusting us to protect their gearbox designs, we have proven ourselves to be the clear market leader in oil treatment of wind turbine gearboxes.

CJC™ Oil Filters are constantly protecting gearboxes, pitch hydraulic and main bearing systems

optimizing our customers' investment in wind turbines!

Chosen by OEMs

We are proud to be chosen by leading manufactures like Vestas, Siemens, GE, Gamesa, and Mitsubishi, as we base our collaboration on mutual trust, approved and documented quality, flexibility and a strong business case for all parties























The original filter

Always use the original $CJC^{\mathbb{M}}$ Filter Insert in you $CJC^{\mathbb{M}}$ Oil Filter – the only product approved by the OEMs and the only product that guarantees protection of your wind turbine and your investment.





R&D engineers

Our R&D Engineers are continuously developing new solutions to address the challenges we meet in the wind turbine industry. We have CJC™ Oil Filter and CJC™ Filter Inserts especially developed for wind industry applications. No lubricant is approved by the leading wind turbine manufactures without passing our 2,000 hour test carried out at our state-of-the-art test facilities.

Salar Sa



Test of oil samples at C.C.JENSEN A/S laboratory

Close to you – worldwide!

Worldwide organisation

C.C.JENSEN is very proud of being the trusted partner of more than 20 wind turbine manufacturers in countries like Germany, US, Denmark, China, India, Spain, South Korea, Japan, etc.

All CCJ personnel in the wind segment have passed application-specific technical courses in order to ensure our wind industry customers a professional and rapid response – worldwide.



Our Global C.C.JENSEN Wind Team

CO₂ reduction

At C.C.JENSEN, we have during the past five years worked intensively on reducing our carbon footprint and with great success as we have managed to reduce our CO_2 emissions by 50%.

We have invested in our own wind turbine, installed solar power panels for electricity production and reduced our consumption of oil using alternative energy in our production processes.



At C.C.JENSEN, our CO₂ mission is unmistakable

CO₂ emissions must be reduced to help the global environment!

Join our Wind Service Center Network

C.C.JENSEN A/S has developed a network of certified Independent Service Providers that are trained in servicing or retrofitting $CJC^{\mathbb{M}}$ Oil Filters in wind turbines.

Join our network – today!

We look for more companies to expand our Service Center Network – would you like to join us?

www.cjc.dk/wind-service



C.C.JENSEN

- contact us today!





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- or give us a call!

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Clean Oil - Bright Ideas

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