CJC™ in The Mining Sector

Rough Environment - Smooth Filtration

Clean Oil - Bright Ideas
Mining Applications

We all depend upon our machinery performing well - and performance improves with clean oil.

**Crushers**

Lube oil, hydraulic oil

Extreme contamination of the oil systems with particles and water causes critical downtime and high replacement costs for these cost-intensive components.

**Mills**

Lube oil, gear oil

Huge loads on bearings and gears lead to wear. Dirt and water ingress damage the system components. Depending on the process, increased temperatures can also accelerate the oil ageing.

**Dump Trucks & Excavators**

Hydraulic oil, gear oil, lube oil, diesel

Changing operation conditions and rough environments entail dirt and condensate in the oil. Vibrations and impact load cause additional wear and abrasion.

**Drilling Equipment**

Hydraulic oil

Dirt and water in the oil systems cause wear, corrosion and erosion on pumps, cylinders and bearings. Oil degradation products result in malfunction of critical components.
Have Your Oil Systems ever Experienced...

- Extreme dust ingress?
- Unforeseen breakdowns?
- Excessive wear on components?
- Frequent oil changes?

- All can be avoided by using CJC™ Offline Oil Filtration!

**Truck Shop Service**

*Vehicle fleet, oil systems*

With a specially designed mobile filtration unit, cleaning of the vehicles’ oil systems can also be carried out during general and planned maintenance.

**Conveyor Belts**

*Gear oil, hydraulic oil*

In addition to the dirt ingress from the environment, gear and hydraulic oil systems in conveyor belts are contaminated with wear particles and oil degradation products.

**Mineral Processing**

*Hydraulic oil*

In every stage of mineral processing, maintenance of the fluid systems can enhance process stability and efficiency.

**Storage Tanks**

*Lube oil, hydraulic oil and diesel*

Oil and fuel are already contaminated with particles and condensate by transportation and transferring. During storage, diesel can additionally be polluted with microbes.
The Most Common Types of Wear

80% of all machinery repair and maintenance costs are related to contaminated oil

Oil care is a must, especially in dirty environments like mining applications, because up to 80% of all machinery repair and maintenance costs can be traced back to contaminated system oils and fluids. This has been substantiated by several independent analyses. The main cause is wear induced by contamination through solid particles, water, and oil degradation products, which are not retained effectively by most inline filters.

**Particles**

"Sandblasting"  
When particles are transported with the oil flow, the particles collide with metal parts, destroying the metal surface and forming new particles.

**Grinding**  
When clearance sized hard particles are wedged between movable metal parts, they destroy the metal surface further and can result in additional wear.

**Water**

**Cavitation**  
Cavitation occurs in areas where water is present and oil is compressed. The water implodes and blows particles off the metal surface, which then cracks.

**Corrosion**  
Water or chemical contaminants in the oil cause rust or chemical reactions, which deteriorate the component surfaces.

**Varnish/resin**

**Oil Degradation**  
Oxygen, water and high temperatures lead to oil degradation which is the precursor of varnish/resin deposits. The result of these deposits is a "sandpaper-like" surface on machine parts.
CJC™ Offline Filters remove particles, absorb water and retain oil degradation products round-the-clock.

CJC™ Offline Filters do not only remove solid particles and water. They also retain oil degradation products - “soft contaminants” - which are the precursors to the sticky varnish that deposits on metal surfaces. Varnish cannot be removed by traditional filtration, but with the CJC™ Filter Insert, it can.

**Removal of Particles**
Particles down to 0.8 μm are retained in the unique CJC™ Filter Insert mass.

**Removal of Water**
The CJC™ Filters can either absorb or separate the water according to oil system requirements.

**Removal of Degradation Products**
Resin in the oil will be attracted to the polar fibres in the CJC™ Filter Inserts.

Particles

Water

Varnish/resin
In most applications the inline filter alone, cannot keep an oil system clean. Inline filters are usually of very compact design but must still cope with high flow rates. This affects their minimum pore size, and consequently, the optimum oil cleanliness can rarely be achieved. Oil degradation products, water and microparticles will accumulate in the oil.

Contamination Sources:

- **External Environment**
  Water from the external environment enters the system via the elements, high-pressure water blasting, washing etc.

- **Wear & Tear Particles**
  Wear particles are generated inside the oil system.

- **Air Vent**
  Particles and water ingress through the air vent.

- **Internal Environment**
  Water condensation in the oil reservoir, due to temperature variations.

- **Acid Produced by Oxidation**
  High temperature + contaminated oil = acid and resin.

- **Rust/Corrosion**
  Water initiates the formation of rust particles which are very hard and abrasive particles.

- **Cooler Leaking Water**
  A leaking cooler results in water ingress to the oil reservoir.

- **Varnish/Resin**
  Oil degradation products, microparticles and water are accumulated in the bottom of the oil reservoir.

Millipore membrane
Sample taken before installation of offline filtration
The CJC™ Offline Solution
Round-the-clock removal of particles, water, and oil degradation products all in the same operation

CJC™ Offline Filters are easy to install and the depth filter insert has a very large dirt holding capacity. CJC™ Filters have low operation costs and are almost maintenance free. All CJC™ Fine Filter Inserts have a 3 μm absolute filtration ratio and will remove particles, water, and oil degradation products, all in the same operation.

Contamination Sources are now under Control:

External Environment
Water ingress from the environment is continuously removed from the system with CJC™ Filters.

Wear & Tear Particles
Wear and tear particles are still being created, but are removed by the CJC™ Filter.

Air Vent
Contamination can be reduced by adding an airborne silica gel filter.

Internal Environment
Water still condensates in the oil reservoir, but with the CJC™ Filters installed, the water is removed before it reaches the oil system.

Acid Produced by Oxidation
The risk of developing acids and oxidation by-products has been considerably reduced.

Rust/Corrosion
Contamination is still being created but is removed by the CJC™ Filter.

Cooler Leaking Water
The leaking cooler can be repaired at scheduled overhauls as the CJC™ Filters continuously remove water in large volumes.

Varnish/Resin
Oil degradation products and micro particles have now practically disappeared from the bottom of the oil reservoir.

Offline Filtration

The principle drawing of offline filtration

Clean oil is returned to the oil reservoir

Millipore membrane
Sample taken after installation of offline filtration

CJC™ Filter Insert before use

CJC™ Filter Insert after use
Rough Environment
- Smooth Filtration

Each application performs specific tasks - as do CJC™ Offline Filters in order to ensure high oil cleanliness.

The most effective and economical way to maintain oil in the many systems found in mines, is to use CJC™ Filters. Equipment reliability and lifetime can be dramatically increased by introducing an offline oil filtration system.

Crushers
The key equipment for effective production in a mine are the Primary, Secondary and Tertiary Crushers. They operate under extreme environmental conditions which can lead to badly contaminated system ISO cleanliness levels as high as 27/25. The recommended level should be 16/14 (100 times lower) if the crushers are to operate reliably and efficiently.

Seal failures cause water and particle contamination and oil degradation. The combination of all contaminants results in wear of system parts and component failure. These failures lead to unscheduled stoppages and unbudgeted replacement of parts. This is particularly relevant for sensitive components such as bushings, socket liners and bevel gears.

Most importantly, the effect of contaminated oil is down-time and lost production.

Mills
Mills in mines operate under extremely rough environmental conditions leading to very contaminated oil that results in high ISO classes. The recommended ISO cleanliness level of the oil is 19/16/13, if the mills are to work reliably and effectively, and thereby add to a profitable production. Typically, the CJC™ Fine Filters, Filter Separators, and Desorbers are installed on the lube oil systems containing 400 - 10,000 L of oil.

The lube oil system is most often contaminated by oil degradation products, silica dust and water. The result of this contamination can be extremely expensive repair and downtime. The most sensitive components are bearings and bronze bushings found in the system.

The most important effect of contaminated oil is lost production.
CJC™ Offline Filters for Mining Applications

**Dump Trucks & Excavators**
Earth moving equipment operates under extreme operating conditions. The exposure to extreme weather, a dusty environment and high vibration can severely stress the sensitive system components. The particle contamination in the oil is often very high. Problems also occur with moisture due to frequent start/stops. Furthermore, the harsh operation conditions cause oil degradation, leading to reliability issues and lost production.

By installing CJC™ Filters these problems will be reduced to a minimum. Sensitive components such as hydraulic pumps, motors, transmission gears, steering systems and injector pumps will operate more efficiently and for longer hours, thus increasing reliability and equipment lifetime.

*For all systems, it is possible to reduce oil changes and maintenance costs, thereby achieving fast pay back on investment.*

**Storage Tanks**
Oil delivered to storage tanks is generally contaminated with particles, water and sludge. Oil cleanliness levels of ISO 23/21/19 are common.

Installation of a CJC™ Offline Filtration System will clean the oil in the tanks to the cleanliness level required by the machine manufacturers (trucks, dozers, excavators). The recommended ISO cleanliness level is 19/16/13, which enhances the performance of the machinery immediately.

The above mentioned is also applicable to diesel oil storage, where the diesel bugs (microbial contamination) are a major problem.

*The key to reliable machinery and effective production is clean oil and diesel.*
**CJC™ Series of Solutions**

All CJC™ Series are of uncomplicated design, easy to install and almost maintenance free.

Using CJC™ Offline Filters will have a positive effect on your maintenance budget as well as increase your productivity and reduce your energy consumption - all advantages in terms of total economy!

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**CJC™ HDU Series**
The CJC™ Fine Filters remove particles, water, and oil degradation products from hydraulic and lubricating oils and have flow rates from 45 to 20,000 L/h.

**CJC™ PTU Series**
The CJC™ Filter Separators combine depth filtration with water separation and are used for water contaminated diesel, hydraulic and lubricating oils.

The CJC™ PTU Series continuously removes water from oil in large volumes.
Optimal Oil Performance With CJC™ Offline Filters

Desorber Series

CJC™ Desorbers
The CJC™ Desorbers provide solutions for removal of water in mineral, synthetic and high viscosity oils.

The Desorbers remove water even from stable emulsions and from oils with a density above 1.

Filter Inserts

The CJC™ Filter Insert System
The unique modular build-up of the CJC™ Filter Inserts means that a CJC™ Filter can be sized to fit any applications and requirements.

Furthermore, they can be equipped with a neutralizing media for removal of acids from oil.
Problem solving and preventive maintenance are key-words in the mining industry

Cases and Statements from Our Customers in Mining

Kumba Iron Ore’s Sishen Mine

Application: Crushers

Savings of EUR 35,000 per crusher!

Senior tribologist at Anglo American, Mr. Dave J. Gamble:

“The CJC™ Filter will give benefits such as reduced downtime for maintenance, greatly reduced wear and consequent failures, increased availability, utilisation, and production. Together this results in extended oil lifetime”

Problem

Significant ingress of contaminated particles into the lube oil system through a water flow seal under the crusher head, also causing significant water ingress into the lube oil system. The particle and water contamination of the oil in turn significantly contributed to component wear and subsequently large volumes of metallic particles being suspended in the lube oil as a result.

Solution

A CJC™ Filter Separator was installed with 4 x CJC™ Filter Inserts, capable of retaining up to 16 kg of particles.

The CJC™ Filter removed 13 L of water in the first 24 hours, continuing to remove water for another 2 weeks. Within 3 months, the ISO level was brought down from 24/22 to an astounding 16/11.

The installation of the CJC™ Filter provided numerous benefits in wear reduction. Replacement of bronze bushings for each crusher alone costs around EUR 35,000, and are replaced up to twice a year. A reduction of 50% in wear reduces the cost by EUR 35,000 per crusher - and Kumba Iron Ore’s Sishen Mine has 19 of these machines in their production.
## Disputada de Las Condes CMD

**Problem**
The main lubricating system of 6,000 litres of oil was highly contaminated with pulp (ore-silica-water). The contamination caused numerous production stoppages.

**Solution**
A CJC™ Fine Filter with a dirt holding capacity of 8 kg was installed. The oil was passed through the filter only once. After seeing the instant visual improvements of the oil, CMD authorised payment for two additional CJC™ Filters.

After 5 days, the oil and storage tank was clean, avoiding any production stoppages, costing in the region of USD 90,000 per stop.

CMD’s investment costs including spares were USD 10,000.

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## Minera El Tesoro

**Problem**
The Minera El Tesoro has four tanks for storage of new oil, with a capacity of 10,000 litres each. Every 15 days, the tanks are topped-up with 5,000 litres of new oil. When the oil arrives in trucks it is highly contaminated from the transportation process. Caterpillar and other manufacturers of earth moving equipment recommend a cleanliness level of ISO 19/16/13, with the purpose of maintaining reliability and economical operation of their equipment, i.e. drilling machines, dumpers etc.

**Solution**
A CJC™ Fine Filter was installed on each tank, operating with a filtration of 3 μm absolute and 0.8 μm nominal. Each CJC™ Filter Insert has a dirt holding capacity of 4 kg and a water absorption capacity of 2 litres. The CJC™ Fine Filters absorb resin, and oil degradation products as well.

ESSO Chile

“Benefits of a filter system maintaining clean oil can be seen in the extended life time of mechanical components of earth moving equipment. This is partially due to the substantial reduction of particles greater than 6 micron”.

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## Talvivaara Mine

**Problem**
General repair needs, erosion in pumps and cylinders. Frequent oil changes and downtime.

**Solution**
After installation of CJC™ Offline Filters, the benefits of improved cleanliness levels are a noticeable reduction in repairs and reduced erosion of pumps and cylinders. As a result, the expense of oil changes and service intervals is reduced.

The filter inserts are generally changed twice a year, at the same time as when other service is needed. The pressure gauge on the filter makes it easy to supervise the dirt holding capacity.

Mr. Ari-Pekka Jormanainen, Project Manager, E. Hartikainen Oy

“We have used CJC™ Offline Filters for many years. We now have 20-30 Filters in operation. We take oil samples after installation of a filter and follow up with random samples - and the oil is always very clean.”

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### Downtime no longer undermines Operational Liability

- **Disputada de Las Condes CMD**
  - Application: Ball Mill SAG
  - SAG Mill, Disputada de Las Condes CMD, Mining Company, Chile

- **Minera El Tesoro**
  - Application: Storage Tanks
  - CJC™ Filters installed in Minera El Tesoro, Chile

- **Talvivaara Mine**
  - Application: Atlas Copco Drill Rig
  - E. Hartikainen Oy, Talvivaara Mine, Finland
At C.C. JENSEN, our mission is unmistakable - CO₂ emissions must be reduced to help the global environment.

The company contributes to this goal through the development of **BRIGHT IDEAS** and by making them accessible to the rest of the world.

We are fully aware of the importance of **CLEAN OIL**, both for the environment and the economy. Offering our customers **CLEAN OIL** is the aim of all initiatives and development programmes within the company.

C.C. JENSEN is respected as a company that offers values such as quality, traditions, reliability, credibility and stability. C.C. JENSEN is actively working together with customers, promoting "green" solutions to benefit the global environment.

At C.C. JENSEN, we are firmly committed to assisting in the global goal to reduce emissions, and this is why we believe that **CLEAN OIL - BRIGHT IDEAS** makes sense.
CJC™ Filter Inserts are made of 100% organic material.
Removal of by-products before they have time to react further and form insoluble sludge and varnish deposits. Oil degradation by-products cannot be removed with conventional mechanical filters because they are submicron particles. It is a fluid in a fluid - like when sugar is dissolved in coffee.

These by-products can be removed by CJC™ Fine Filters and CJC™ Filter Separators through a combination of adsorption and absorption processes. Adsorption is the physical or chemical binding of molecules to a surface (like getting a cake thrown into your face). In contrast with absorption, in which molecules are absorbed into the media. See illustrations.

CJC™ Filter Inserts, made of cellulose fibres, have a high surface area and can be effective as adsorbents and absorbers. In addition, due to their chemical nature, they are highly suited to pick-up oxygenated organic molecules, such as oil degrading products.

Manufacturer & Headquarters

C.C.JENSEN A/S
Lovholmen 13 • DK 5700 Svendborg • Denmark
Tel. +45 6321 2014 • Fax: +45 6222 4615
filter@cjc.dk • www.cjc.dk